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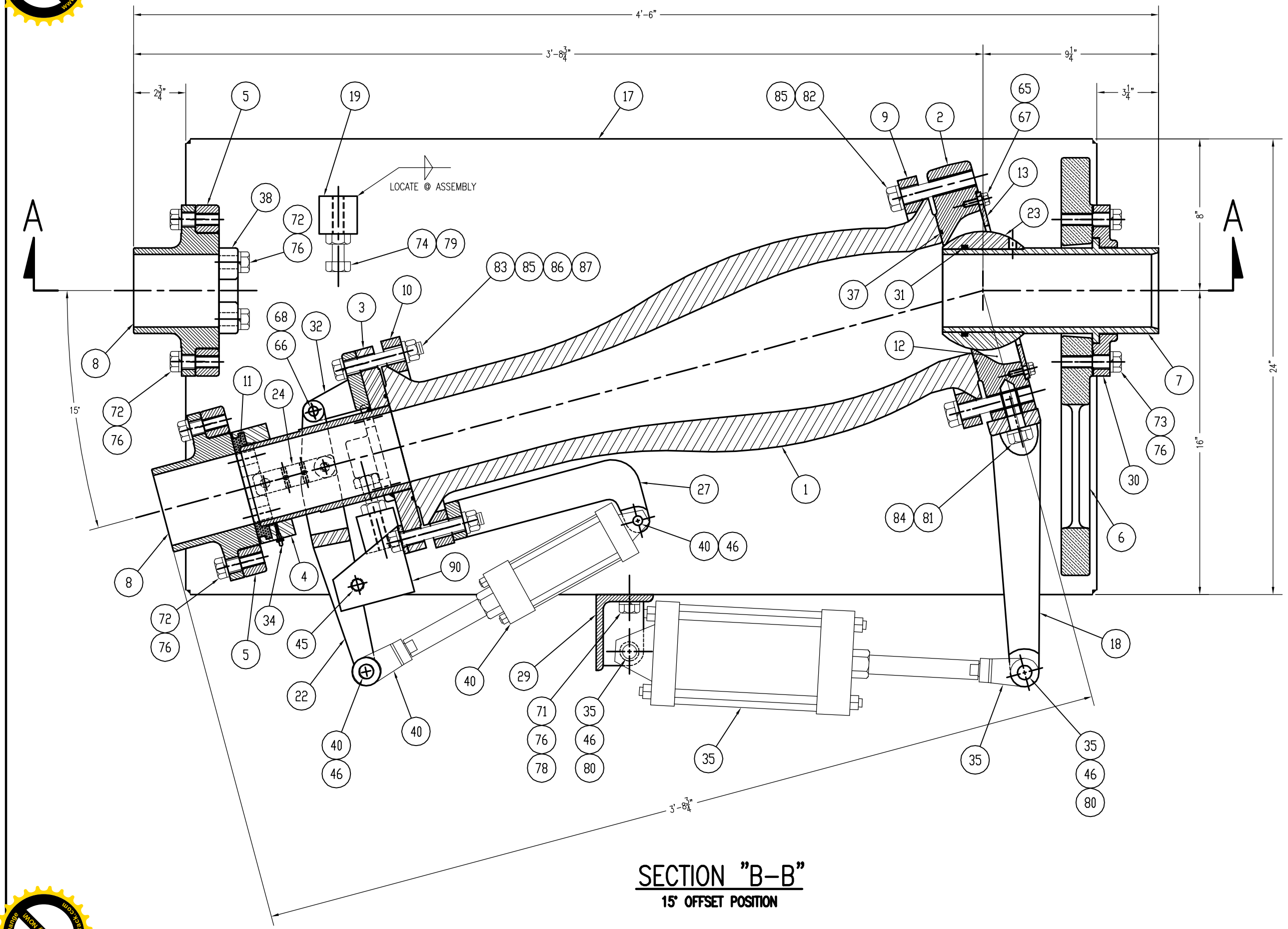

DWG/PART NO.	ITEM	QTY	DESCRIPTION
	65	8	3/8"–16 UNC HEX HD BOLT x 1" LG.
	66	2	3/8"–16 UNC HEX JAM NUT
	67	8	3/8" LOCK WASHER
	68	2	1/2" DIA. STRIPPER BOLT x 1 1/2" LG.
	69	4	5/8" DIA. STRIPPER BOLT x 3/4" LG.
	70	15	5/8"–11 UNC HEX HD BOLT x 1 1/2" LG.
	71	10	5/8"–11 UNC HEX HD BOLT x 1 3/4" LG.
	72	32	5/8"–11 UNC HEX HD BOLT x 1 3/4" LG.
	73	8	5/8"–11 UNC HEX HD BOLT x 3" LG.
	74	4	5/8"–11 UNC HEX HD BOLT x 3 1/2" LG.
	75	4	5/8"–11 UNC TIE ROD (3" THREADED BOTH ENDS) x 34" LG.
	76	73	5/8" LOCK WASHER
	77	8	5/8" PLAIN WASHER
	78	18	5/8"–11 UNC HEX NUT
	79	4	5/8"–11 UNC HEX JAM NUT
	80	2	3/4" DIA. DRILL BUSHING x 1" LG.
	81	2	3/4"–10 UNC HIGH STRENGTH HEX HD BOLT (ASTM A-325) x 2 1/2" LG.
	82	8	3/4"–10 UNC HEX HD BOLT x 3" LG.
	83	8	3/4"–10 UNC HEX HD BOLT x 4 1/2" LG.
	84	2	3/4" HIGH STRENGTH LOCK WASHER (ASTM A-325)
	85	16	3/4" LOCK WASHER
	86	8	3/4" PLAIN WASHER
	87	8	3/4"–10 UNC HEX NUT
7421010	88	1	SEAL INSTALLATION GUIDE TOOL (DWG. A-145-35)
7421000	89	1	SEAL INSTALLATION THRUST RING (DWG. A-145-36)
B-144-51	90	1	PROXIMITY SWITCH BRACKET
D-144-54	91	1	BOTTLE & SEAL ACTUATOR GUARD
8450110	92	2	1/4" NPT CLOSE NIPPLE
8445560	93	1	1/4" NPT PIPE TEE
8480607	94	2	1/4" NPT x 3/8" O.D. TUBE FITTING, STRAIGHT
8480611	95	4	3/8" NPT x 3/8" O.D. TUBE FITTING, 90° SWIVEL

SECTION "B-B"
15° OFFSET POSITION

LEFT HAND SWITCH SHOWN

NO.	DATE	REVISIONS NOTE	BY
B	03-09-06	REVISED B.O.M. & REDRAWN TO AUTOCAD	DAS
	11-5-01	LOWER FRAME WAS D-144-17	WP
A	11-5-01	UPPER FRAME WAS D-144-49	WP

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WHIRL-AIR-FLOW
20055 177th Street
BIG LAKE, MN. 55309
PHONE (763) 262-1200 · FAX (763) 262-1212

SHEET NO. 3 OF 5

NAME ASSEMBLY 4" BALL SEAL
FOR 4" TWO-WAY CAST SWITCH
INSTALLED AT
DRAWN BY BVK CHECKED BY
SCALE 3/8" = 1" DATE 8-1-00

ITEM NUMBER	JOB NUMBER	DRAWING NUMBER
D14450-3	STANDARD	D-144-50

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